



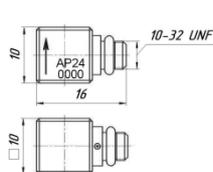
**APTechnology International B.V.
Catalog 2012**

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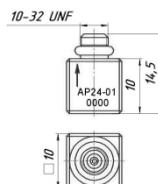
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The sensitivity of piezo electric elements is largely depending on the dimensions of the element. As such, a higher sensitivity will usually result in a larger transducer whereas the frequency range is inverse proportional to this. The AP Tech general-purpose accelerometers have been designed to cover a wide range of applications and offer medium range in sensitivity and frequency response. The annular shear construction makes these accelerometers relatively insensitive to external influences such as temperature changes, base-strain and magnetism. Each transducer is delivered with an individual calibration-chart, connection cable (unless otherwise specified) and mounting stud (if applicable).

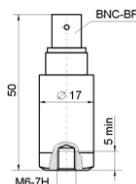
General purpose accelerometers		AP24 (-01)		AP28-10 / -30 / -50 / -100 (-01)					AP34
									
Parameter	Unit								
Charge sensitivity (+/- 10%)	pC/g	3		-					3
	pC/ms ²	0.31		-					0.31
Voltage sensitivity (+/- 10%)	mV/g	-		10	30	50	100	-	
	mV/ms ²	-		1.02	3.1	5.1	10.2	-	
Amplitude range	g rms	3,000		500	160	100	50	7,000	
Resolution (1 Hz to 10 kHz)	g rms	-		<0.0005	<0.0002	<0.0002	<0.0002	-	
Mechanical shock limit	g peak	6,000		1,000					15,000
Frequency range (+/- 1 dB)	Hz	1 to 10,000		0.5 to 10,000					1 to 20,000
Resonant frequency	kHz	>30		>30					>60
Transverse sensitivity	%	<5		<5					<5
Base strain sensitivity	g/μm	<0.0005		<0.005					<0.005
Temperature range	°C	-60 to +150		-40 to +125					-60 to +150
Insulation resistance	MΩ	>10,000		-					>1,000
Capacitance	pF	600 to 900		-					600 to 900
Isolated base		No		No					No
Excitation voltage	Volt DC	-		+15 to +30		+18 to +30			-
Constant current	mA	-		2 to 20					-
Output impedance	Ω	-		<500					-
Output bias voltage	Volt DC	-		+8 to +11		+10 to +13			-
Settling time	second	-		4					-
Construction		Shear		Shear					Shear
Piezo material		ZTP19		ZTP19					ZTP19
Sensor connector		10-32 UNF		BNC or 10-32UNF (-01 version)					M3
Integral cable length	meter	-		-					-
Connecting cable		AK02		AK19 or AK15 (-01 version)*					AK06
Cable connector		10-32 UNF		BNC					10-32 UNF
Side/Top connection		Side	Top	Top					
Mounting method		Adhesive		M6					M3
Housing material		Aluminum alloy		Stainless steel					Titanium
Weight without cable	gram	4.5		40 / 25 (-01 version)					2.9
Notes		Hermetically sealed							



AP24



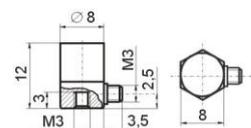
AP24-01



AP28



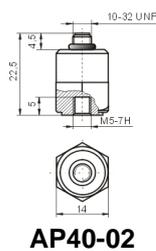
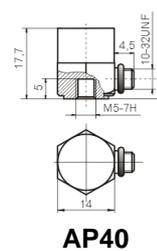
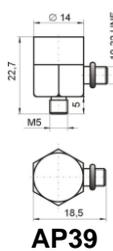
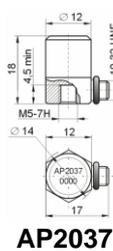
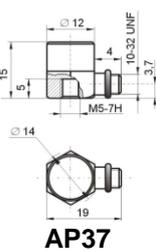
AP28-01



AP34

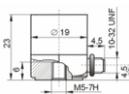
The sensitivity of piezo electric elements is largely depending on the dimensions of the element. As such, a higher sensitivity will usually result in a larger transducer whereas the frequency range is inverse proportional to this. The AP Tech general-purpose accelerometers have been designed to cover a wide range of applications and offer medium range in sensitivity and frequency response. The annular shear construction makes these accelerometers relatively insensitive to external influences such as temperature changes, base-strain and magnetism. Each transducer is delivered with an individual calibration-chart, connection cable and mounting stud (if applicable).

General purpose accelerometers		AP37		AP2037(-100)		AP39		AP40 (-02)	
									
Parameter	Unit								
Charge sensitivity (+/- 10%)	pC/g	10		-		20		20	
	pC/ms ²	1.02		-		2.04		2.04	
Voltage sensitivity (+/- 10%)	mV/g	-		10* 100*		-		-	
	mV/ms ²	-		1.02* 10.2*		-		-	
Amplitude range	g rms	10,000		500 50		5,000		5,000	
Resolution (1 Hz to 10 kHz)	g rms	-		0.0005 0.00035		-		-	
Mechanical shock limit	g peak	15,000		1,500		10,000		10,000	
Frequency range (+/- 1 dB)	Hz	0.5 to 15,000		0.5 to 15,000		0.5 to 10,000		0.5 to 10,000	
Resonant frequency	kHz	>45		>45		>35		>35	
Transverse sensitivity	%	<5		<5		<5		<5	
Base strain sensitivity	g/μm	<0.005		<0.005		<0.02		<0.025	
Temperature range	°C	-60 to +150		-40 to +125		-60 to +150		-60 to +150	
Insulation resistance	MΩ	>10,000		-		>10,000		>10,000	
Capacitance	pF	600 to 800		-		600 to 800		600 to 800	
Isolated base		No		No		No		No	
Excitation voltage	Volt DC	-		+15 to +30 +18 to +30		-		-	
Constant current	mA	-		2 to 20		-		-	
Output impedance	Ω	-		<500		-		-	
Output bias voltage	Volt DC	-		+8 to +11 +10 to +13		-		-	
Settling time	second	-		4		-		-	
Construction		Shear		Shear		Shear		Shear	
Piezo material		ZTP19		ZTP19		ZTP19		ZTP19	
Sensor connector		10-32 UNF		10-32 UNF		10-32 UNF		10-32 UNF	
Integral cable length	meter	-		-		-		-	
Connecting cable		AK04		AK15		AK04		AK04	
Cable connector		10-32 UNF		BNC		10-32 UNF		10-32 UNF	
Side/Top connection		Side		Side		Side		Side Top	
Mounting method		M5		M5		M5 stud		M5	
Housing material		Titanium		Titanium		Titanium		Titanium	
Weight without cable	gram	9		6		12		12	
Notes				* available with normalized sensitivity (2%) and TEDS					

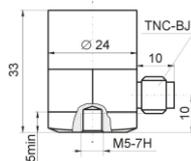


The sensitivity of piëzo electric elements is largely depending on the dimensions of the element. As such, a higher sensitivity will usually result in a larger transducer whereas the frequency range is inverse proportional to this. The AP Tech general-purpose accelerometers have been designed to cover a wide range of applications and offer medium range in sensitivity and frequency response. The annular shear construction makes these accelerometers relatively insensitive to external influences such as temperature changes, base-strain and magnetism. Each transducer is delivered with an individual calibration-chart, connection cable and mounting stud (if applicable).

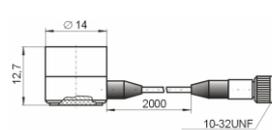
General purpose accelerometers		AP57	AP58	AP77	AP90
					
Parameter	Unit				
Charge sensitivity (+/- 10%)	pC/g	80	80	20	80
	pC/ms ²	8.16	8.16	2.04	8.16
Voltage sensitivity (+/- 10%)	mV/g	-	-	-	-
	mV/ms ²	-	-	-	-
Amplitude range	g rms	2,000	500	5,000	2,000
Resolution (1 Hz to 10 kHz)	g rms	-	-	-	-
Mechanical shock limit	g peak	4,000	1,000	10,000	4,000
Frequency range (+/- 1 dB)	Hz	0.5 to 8,000	0.5 to 5,000	0.5 to 12,000	0.5 to 8,000
Resonant frequency	kHz	>20	>15	>35	>20
Transverse sensitivity	%	<5	<5	<5	<5
Base strain sensitivity	g/μm	<0.005	<0.05	<0.005	<0.005
Temperature range	°C	-60 to +150	-40 to +150	-60 to +150	-60 to +150
Insulation resistance	MΩ	>10,000	>10,000	>10,000	>10,000
Capacitance	pF	1,000 to 1,500	700 to 1,000	2,000	1,000 to 1,500
Isolated base		No	No	Optional	No
Excitation voltage	Volt DC	-	-	-	-
Constant current	mA	-	-	-	-
Output impedance	Ω	-	-	-	-
Output bias voltage	Volt DC	-	-	-	-
Settling time	second	-	-	-	-
Construction		Shear	Shear	Shear	Shear
Piezo material		ZTP19	ZTP19	ZTP19	ZTP19
Sensor connector		10-32 UNF	TNC	-	-
Integral cable length	meter	-	-	2	2
Connecting cable		AK04	AK36	-	-
Cable connector		10-32 UNF	-	10-32 UNF	10-32 UNF
Side/Top connection		Side	Side	Side	Top
Mounting method		M5	M5	Adhesive	M5
Housing material		Titanium	Stainless steel	Titanium	Titanium
Weight without cable	gram	32	65	10	26
Notes					Leak detection sensor



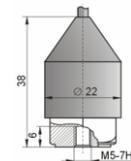
AP57



AP58



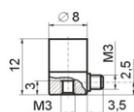
AP77



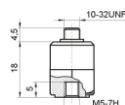
AP90

The sensitivity of piezo electric elements is largely depending on the dimensions of the element. As such, a higher sensitivity will usually result in a larger transducer whereas the frequency range is inverse proportional to this. The AP Tech general-purpose accelerometers have been designed to cover a wide range of applications and offer medium range in sensitivity and frequency response. The annular shear construction makes these accelerometers relatively insensitive to external influences such as temperature changes, base-strain and magnetism. Each transducer is delivered with an individual calibration-chart, connection cable and mounting stud (if applicable). Type AP98-100 and AP98-500 are low-cost IEPE accelerometers with excellent specifications and proven long-term stability.

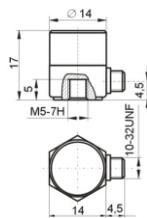
General purpose accelerometers		AP95	AP96	AP97	AP98-30 / -100 / -500 (-01)		
							
Parameter	Unit						
Charge sensitivity (+/- 10%)	pC/g	3	10	10	-	-	-
	pC/ms ²	0.31	1.02	1.02	-	-	-
Voltage sensitivity (+/- 10%)	mV/g	-	-	-	30	100	500
	mV/ms ²	-	-	-	3.1	10.2	51
Amplitude range	g rms	1,500	10,000	10,000	160	50	10
Resolution (1 Hz to 10 kHz)	g rms	-	-	-	0.0003	0.0002	0.0002
Mechanical shock limit	g peak	2,500	20,000	20,000	1,500	1,000	1,000
Frequency range (+/- 1 dB)	Hz	1 to 15,000	1 to 10,000	1 to 10,000	0.5 to 12,000		
Resonant frequency	kHz	>50	>45	>45	>40		
Transverse sensitivity	%	<5	<5	<5	<5		
Base strain sensitivity	g/μm	<0.001	<0.001	<0.001	<0.001		
Temperature range	°C	-70 to +250	-70 to +250	-70 to +250	-40 to +125		
Insulation resistance	MΩ	>1,000	>1,000	>1,000	-		
Capacitance	pF	600 to 900	800 to 1,200	800 to 1,200	-		
Isolated base		No	No	No	No		
Excitation voltage	Volt DC	-	-	-	+15 to +30	+18 to +30	+18 to +30
Constant current	mA	-	-	-	2 to 20		
Output impedance	Ω	-	-	-	<500		
Output bias voltage	Volt DC	-	-	-	+8 to +11	+10 to +13	+10 to +13
Settling time	second	-	-	-	4		
Construction		Shear	Shear	Shear	Shear		
Piezo material		ZTP26	ZTP26	ZTP26	ZTP19		
Sensor connector		M3	10-32 UNF	10-32 UNF	BNC or 10-32UNF (-01 version)		
Integral cable length	meter	-	-	-	-		
Connecting cable		AK06	AK04	AK04	AK19 or AK15 (-01 version)*		
Cable connector		10-32 UNF	10-32 UNF	10-32 UNF	BNC or 10-32 UNF (-01 version)		
Side/Top connection		Side	Top	Side	Top		
Mounting method		M3	M5	M5	M7		
Housing material		Titanium	Titanium	Titanium	Stainless steel		
Weight without cable	gram	1.6	7	7	40 / 25 (-01 version)		
Notes							



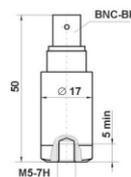
AP95



AP96



AP97



AP98



AP98-01

AP47 is a high sensitivity charge mode accelerometer designed for low frequency seismic applications while AP50, AP2050 and AP98-500 combine relatively high sensitivity with a large frequency range. AP2050 is optimized for measurement of building vibrations where low noise level is important.

**High sensitivity
seismic
accelerometers**

AP46



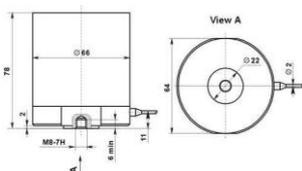
AP47



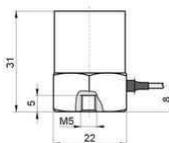
AP48 / 49 / 50



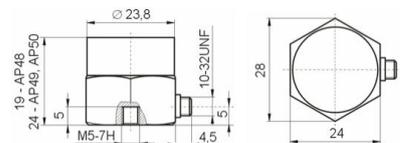
Parameter	Unit	AP46	AP47	AP48 / 49 / 50		
Charge sensitivity (+/- 10%)	pC/g	8.000	500	200	400	600
	pC/ms ²	815.5	51.0	20.4	40.8	61.2
Voltage sensitivity (+/- 10%)	mV/g	-	-	-	-	-
	mV/ms ²	-	-	-	-	-
Amplitude range	g rms	10	200	1,000	400	200
Resolution (1 Hz to 10 kHz)	g rms	-	-	-	-	-
Mechanical shock limit	g peak	100	500	2,000	800	400
Frequency range (+/- 1 dB)	Hz	5 to 700	5 to 5,000	0.5 to 2,000	0.5 to 1,500	0.5 to 1,000
Resonant frequency	kHz	>2.5	>15	>6	>5	>4
Transverse sensitivity	%	<10	<5	-	<5	-
Base strain sensitivity	g/μm	<0.001	<0.001	-	<0.001	-
Temperature range	°C	-60 to +150	-60 to +150	-	-60 to +150	-
Insulation resistance	MΩ	>1,000	>1,000	-	>1,000	-
Capacitance	pF	7,000	7,000	-	7,000	-
Isolated base		Yes	Yes	-	No	-
Excitation voltage	Volt DC	-	-	-	-	-
Constant current	mA	-	-	-	-	-
Output impedance	Ω	-	-	-	-	-
Output bias voltage	Volt DC	-	-	-	-	-
Settling time	second	-	-	-	-	-
Construction		Compression	Compression	-	Bend	-
Piezo material		ZTP19	ZTP19	-	ZTP19	-
Sensor connector		-	-	-	10-32 UNF	-
Integral cable length	meter	2	2	-	-	-
Connecting cable		-	-	-	AK04	-
Cable connector		Open end	Open end	-	10-32 UNF	-
Side/Top connection		Side	Side	-	Side	-
Mounting method		M8	M5	-	M5	-
Housing material		Stainless steel	Stainless steel	-	Titanium	-
Weight without cable	gram	1.200	70	20	21	21
Notes			Floating output			



AP46



AP47



AP48 / 49 / 50

AP47 is a high sensitivity charge mode accelerometer designed for low frequency seismic applications while AP50, AP2050 and AP98-500 combine relatively high sensitivity with a large frequency range. AP2050 is optimized for measurement of building vibrations where low noise level is important.

High sensitivity seismic accelerometers

AP2050



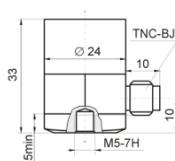
AP98-500 (-01)



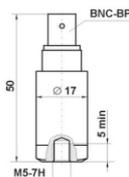
AP99-500 (-1,000)



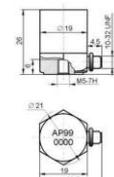
Parameter	Unit	AP2050	AP98-500 (-01)	AP99-500 (-1,000)
Charge sensitivity (+/- 10%)	pC/g	-	-	-
	pC/ms ²	-	-	-
Voltage sensitivity (+/- 10%)	mV/g	600	500	500
	mV/ms ²	61.2	51	51
Amplitude range	g rms	8	10	10
Resolution (1 Hz to 10 kHz)	g rms	0.00002	0.0002	0.0002
Mechanical shock limit	g peak	25	1,000	500
Frequency range (+/- 1 dB)	Hz	0.5 to 5,000	0.5 to 12,000	0.5 to 5,000
Resonant frequency	kHz	>15	>40	>15
Transverse sensitivity	%	<4	<5	<5
Base strain sensitivity	g/μm	<0.001	<0.005	<0.005
Temperature range	°C	-40 to +125	-40 to +125	-40 to +125
Insulation resistance	MΩ	-	-	-
Capacitance	pF	-	-	-
Isolated base		No	No	No
Excitation voltage	Volt DC	+18 to +30	+18 to +30	+18 to +30
Constant current	mA	2 to 20	2 to 20	2 to 20
Output impedance	Ω	<500	<500	<500
Output bias voltage	Volt DC	+10 to +14	+10 to +13	+10 to +14
Settling time	second	5	5	4
Construction		Shear	Shear	Shear
Piezo material		ZTP19	ZTP19	ZTP19
Sensor connector		TNC	10-32 UNF BNC	10-32 UNF
Integral cable length	meter	-	-	-
Connecting cable		AK24	AK15 AK19	AK15
Cable connector		BNC	BNC 10-32UNF	BNC
Side/Top connection		Side	Top	Side
Mounting method		M5	M5	M5
Housing material		Stainless steel	Stainless steel	Stainless steel
Weight without cable	gram	65	25 40	35
Notes		* available with normalized sensitivity (2%) and TEDS		



AP2050



AP98-500 (-01)



AP99-500 (-1,000)

The combination of a robust housing and integral mounting stud, high resonance frequency and high mechanical shock limit makes Type AP31 the best choice for measurement of strong impulsive signals such as found on pneumatic tools.

Shock accelerometers

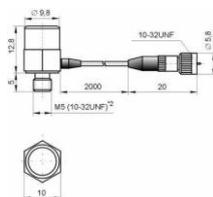
AP11



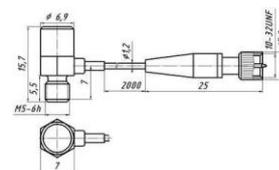
AP12



Parameter	Unit	AP11	AP12
Charge sensitivity (+/- 10%)	pC/g	0.04	0.02
	pC/ms ²	0.004	0.002
Voltage sensitivity (+/- 10%)	mV/g	-	-
	mV/ms ²	-	-
Amplitude range	g rms	50,000	70,000
Resolution (1 Hz to 10 kHz)	g rms	-	-
Mechanical shock limit	g peak	100,000	150,000
Frequency range (+/- 1 dB)	Hz	2 to 25,000	2 to 50,000
Resonant frequency	kHz	>70	>160
Transverse sensitivity	%	<5	<5
Base strain sensitivity	g/μm	<0.3	<0.3
Temperature range	°C	-60 to +200	-60 to +200
Insulation resistance	MΩ	>10,000	>10,000
Capacitance	pF	300 to 400	300 to 400
Isolated base		No	No
Excitation voltage	Volt DC	-	-
Constant current	mA	-	-
Output impedance	Ω	-	-
Output bias voltage	Volt DC	-	-
Settling time	second	-	-
Construction		Compression	Compression
Piezo material		Quartz	Quartz
Sensor connector		-	-
Integral cable length	meter	2	2
Connecting cable		-	-
Cable connector		10-32 UNF	10-32 UNF
Side/Top connection		Side	Side
Mounting method		M5 stud	M5 stud
Housing material		Stainless steel	Stainless steel
Weight without cable	gram	8	2.8
Notes			



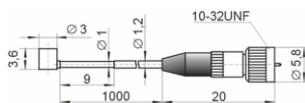
AP11



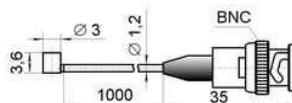
AP12

The AP Tech range of miniature accelerometers is designed to offer good stability, large dynamic range and very small dimensions. In all situations where mass-loading of the test-object has to be considered, Type AP19 or AP33 is the best choice. AP31 and AP2031 have an integral M5 mounting-stud, all other miniature versions are designed for glue- or wax-mounting.

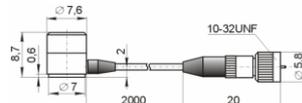
High frequency/miniature accelerometers		AP19 (-HT)		AP2019		AP30		AP2030	
									
Parameter	Unit								
Charge sensitivity (+/- 10%)	pC/g	0.25*		-		1.1		-	
	pC/ms ²	0.03		-		0.1		-	
Voltage sensitivity (+/- 10%)	mV/g	-		0.5		-		3	
	mV/ms ²	-		0.05		-		0.3	
Amplitude range	g rms	20,000		7,000		10,000		1,500	
Resolution (1 Hz to 10 kHz)	g rms	-		0.005		-		0.002	
Mechanical shock limit	g peak	40,000		40,000*		20,000		3,000	
Frequency range (+/- 1 dB)	Hz	0.5 to 30,000		5 to 30,000		0.5 to 20,000		0.5 to 20,000	
Resonant frequency	kHz	>100		>100		>60		>60	
Transverse sensitivity	%	<5		<5		<3		<3	
Base strain sensitivity	g/μm	<0.005		<0.005		<0.005		<0.005	
Temperature range	°C	-60 to +150 -60 to +250		-40 to +125		-60 to +150		-40 to +125	
Insulation resistance	MΩ	>10,000		-		>10,000		-	
Capacitance	pF	500 to 700		-		500 to 700		-	
Isolated base		No		No		Yes		Yes	
Excitation voltage	Volt DC	-		+15 to +30		-		+15 to +30	
Constant current	mA	-		2 to 20		-		2 to 20	
Output impedance	Ω	-		<500		-		<500	
Output bias voltage	Volt DC	-		+8 to +11		-		+8 to +11	
Settling time	second	-		4		-		4	
Construction		Shear		Shear		Shear		Shear	
Piezo material		ZTP19		ZTP19		ZTP19		ZTP19	
Sensor connector		-		-		-		-	
Integral cable length	meter	1		1		2		2	
Connecting cable		-		-		-		-	
Cable connector		10-32 UNF		BNC		10-32 UNF		BNC	
Side/Top connection		Side		Side		Side		Side	
Mounting method		Adhesive		Adhesive		Adhesive		Adhesive	
Housing material		Titanium Alloy		Titanium		Titanium		Titanium	
Weight without cable	gram	0.14		0.18		1.3		1.6	
Notes		* Charge sensitivity +/- 20%		* max shock for connector 10,000 g					



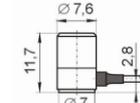
AP19



AP2019



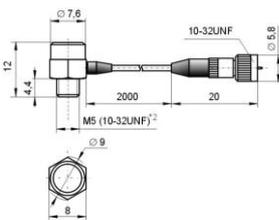
AP30



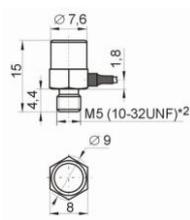
AP2030

The AP Tech range of miniature accelerometers is designed to offer good stability, large dynamic range and very small dimensions. In all situations where mass-loading of the test-object has to be considered, Type AP19 or AP33 is the best choice. AP31 and AP2031 have an integral M5 mounting-stud, all other miniature versions are designed for glue- or wax-mounting.

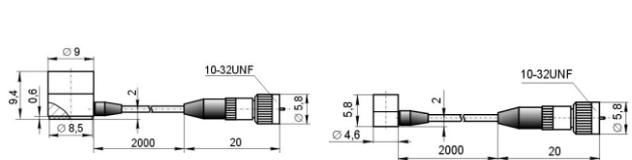
High frequency/miniature accelerometers		AP31	AP2031	AP32	AP33
Parameter	Unit				
Charge sensitivity (+/- 10%)	pC/g	1.1	-	2	0.2
	pC/ms ²	0.1	-	0.2	0.003
Voltage sensitivity (+/- 10%)	mV/g	-	3	-	-
	mV/ms ²	-	0.3	-	-
Amplitude range	g rms	20,000	1,500	10,000	20,000
Resolution (1 Hz to 10 kHz)	g rms	-	0.002	-	-
Mechanical shock limit	g peak	40,000	3,000	20,000	40,000
Frequency range (+/- 1 dB)	Hz	0.5 to 20,000	0.5 to 20,000	0.5 to 18,000	0.5 to 30,000
Resonant frequency	kHz	>60	>60	>50	>90
Transverse sensitivity	%	<3	<3	<3	<3
Base strain sensitivity	g/μm	<0.0001	<0.0001	<0.0005	<0.0001
Temperature range	°C	-60 to +150	-40 to +125	-60 to +150	-60 to +150
Insulation resistance	MΩ	>10,000	>10,000	>10,000	>10,000
Capacitance	pF	600 to 900	-	600 to 900	500 to 700
Isolated base		No	No	Yes	No
Excitation voltage	Volt DC	-	+15 to +30	-	-
Constant current	mA	-	2 to 20	-	-
Output impedance	Ω	-	<500	-	-
Output bias voltage	Volt DC	-	+8 to +11	-	-
Settling time	second	-	4	-	-
Construction		Shear	Shear	Shear	Shear
Piezo material		ZTP19	ZTP19	ZTP19	ZTP19
Sensor connector		-	-	-	-
Integral cable length	meter	2	2	2	2
Connecting cable		-	-	-	-
Cable connector		10-32 UNF	BNC	10-32 UNF	10-32 UNF
Side/Top connection		Side	Side	Side	Side
Mounting method		M5 stud	M5 stud	Adhesive	Adhesive
Housing material		Titanium	Titanium	Titanium	Titanium
Weight without cable	gram	1.3	1.6	2	0.7
Notes					



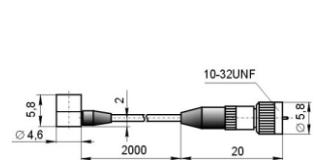
AP31



AP2031



AP32



AP33

Mass-loading and base deformation is always a matter of concern in structural analysis applications. AP32 and AP2030 as well as the tri-axial sensor AP80 are specifically designed with this in mind. The accelerometers are packed in a small titanium housing offering a high stiffness in combination with low weight. For ease of mounting, all three versions may be attached to the test object with mounting wax.

Structural analysis accelerometers

AP80



AP32



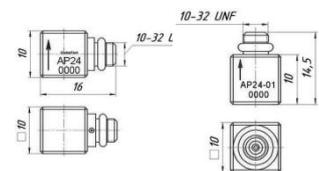
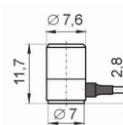
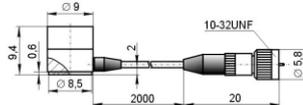
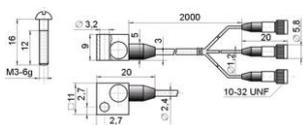
AP2030



AP24 (-01)



Parameter	Unit	AP80	AP32	AP2030	AP24 (-01)
Charge sensitivity (+/- 10%)	pC/g	2*	2	-	3
	pC/ms ²	0.2	0.2	-	0.31
Voltage sensitivity (+/- 10%)	mV/g	-	-	3	-
	mV/ms ²	-	-	0.3	-
Amplitude range	g rms	2,500	10,000	1,500	3,000
Resolution (1 Hz to 10 kHz)	g rms	-	-	0.002	-
Mechanical shock limit	g peak	5,000	20,000	3,000	6,000
Frequency range (+/- 1 dB)	Hz	0.5 to 20,000	0.5 to 18,000	0.5 to 20,000	1 to 10,000
Resonant frequency	kHz	>55	>50	>60	>30
Transverse sensitivity	%	<5	<3	<3	<5
Base strain sensitivity	g/μm	0.005	<0.005	<0.005	<0.0005
Temperature range	°C	-60 to +150	-60 to +150	-40 to +125	-60 to +150
Insulation resistance	MΩ	>10,000	>10,000	-	>10,000
Capacitance	pF	1,000	600 to 900	-	600 to 900
Isolated base		No	Yes	Yes	No
Excitation voltage	Volt DC	-	-	+15 to +30	-
Constant current	mA	-	-	2 to 20	-
Output impedance	Ω	-	-	<500	-
Output bias voltage	Volt DC	-	-	+8 to +11	-
Settling time	second	-	-	4	-
Construction		Shear	Shear	Shear	Shear
Piezo material		ZTP19	ZTP19	ZTP19	ZTP19
Sensor connector		-	-	-	-
Integral cable length	meter	2	2	2	-
Connecting cable		-	-	-	AK04
Cable connector		3x10-32 UNF	10-32 UNF	BNC	10-32 UNF
Side/Top connection		Side	Side	Side	Side Top
Mounting method		M3 bold	Adhesive	Adhesive	Adhesive
Housing material		Titanium	Titanium	Titanium	Aluminium alloy
Weight without cable	gram	6	2	1.6	4.5
Notes		Tri-axial * Charge sensitivity +/- 20%		AP24 side connector AP24-01 top connector	



Using a different piezo electric material makes this range of accelerometers fit for applications where the surface temperature of the test-object is high (up to 250 degrees Celsius). Type AP63 may even be used up to 400 degrees Celsius. The integral cable of AP63 can also handle this high temperature thanks to a combination of ceramic and flexible metal tube screening.

High temperature accelerometers

AP62B (-02)

AP63B (-01)

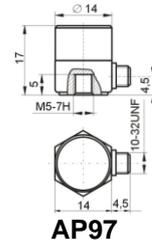
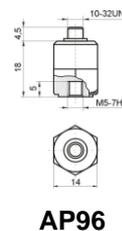
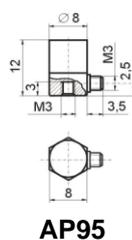
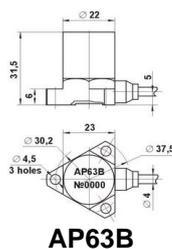
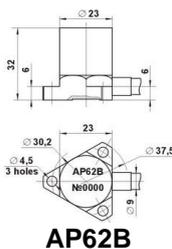
AP95

AP96

AP97



Parameter	Unit	AP62B (-02)		AP63B (-01)		AP95	AP96	AP97
Charge sensitivity (+/- 10%)	pC/g	100	500	10	10	3	10	10
	pC/ms ²	10,2	50,97	1,02	1,02	0,31	1,02	1,02
Voltage sensitivity (+/- 10%)	mV/g	-	-	-	-	-	-	-
	mV/ms ²	-	-	-	-	-	-	-
Amplitude range	g rms	1,000	500	1,000	1,500	10,000	10,000	
Resolution (1 Hz to 10 kHz)	g rms	-	-	-	-	-	-	
Mechanical shock limit	g peak	5,000	2,000	5,000	2,500	20,000	20,000	
Frequency range (+/- 1 dB)	Hz	2 to 7,000	2 to 3,000	2 to 7,000	2 to 3,000	1 to 15,000	1 to 10,000	1 to 10,000
Resonant frequency	kHz	>18	>10	>18	>9	>50	>45	>45
Transverse sensitivity	%	<5	<5	<5	<5	<5	<5	
Base strain sensitivity	g/μm	<0.15	<0.01	<0.01	<0.001	<0.001	<0.001	
Temperature range	°C	-60 to +250	-60 to +400	-60 to +250	-70 to +250	-70 to +250	-70 to +250	
Insulation resistance	MΩ	>1,000	>100	>1,000	>1,000	>1,000	>1,000	
Capacitance	pF	4,000 to 4,800	1,300 to 1,700	600 to 900	800 to 1,200	800 to 1,200	800 to 1,200	
Isolated base		Yes	Yes	No	No	No	No	
Excitation voltage	Volt DC	-	-	-	-	-	-	
Constant current	mA	-	-	-	-	-	-	
Output impedance	Ω	-	-	-	-	-	-	
Output bias voltage	Volt DC	-	-	-	-	-	-	
Settling time	second	-	-	-	-	-	-	
Construction		Compression		Compression		Shear	Shear	Shear
Piezo material		ZTP26		THAB		ZTP26	ZTP26	ZTP26
Sensor connector		-		-		M3	10-32 UNF	10-32 UNF
Integral cable length	meter	To be specified		To be specified		-	-	-
Connecting cable		Flexible metal tube		Metal tube		AK06	AK04	AK04
Cable connector		To be specified		To be specified		10-32 UNF	10-32 UNF	10-32 UNF
Side/Top connection		Side		Side		Side	Top	Side
Mounting method		3x M4		3x M4		M3	M5	M5
Housing material		Stainless steel		Stainless steel		Titanium alloy	Titanium alloy	Titanium
Weight without cable	gram	95	140	98	120	2,6	11	7
Notes		Floating output		Floating output				



The single axis accelerometer AP78 and tri-axial version AP79 are specifically designed for under water use. The hermetically sealed housing and integral cable entry ensure trouble-free operation up to a depth of 50 meters. The well designed shear construction allows these sensors to be used over a wide linearity range and up to relatively high shock levels. The standard length of the integral cable is 2 meters but any length up to 30 meters can be delivered on order.

Underwater accelerometers

AP78



AP2078

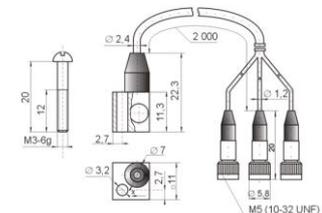
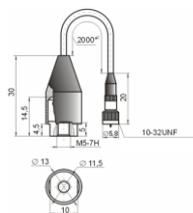
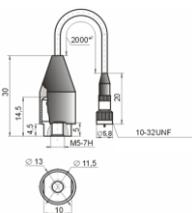


AP79



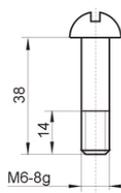
Parameter	Unit	AP78	AP2078	AP79
Charge sensitivity (+/- 10%)	pC/g	10	-	2*
	pC/ms ²	1.02	-	0.2
Voltage sensitivity (+/- 10%)	mV/g	-	10	-
	mV/ms ²	-	1.02	-
Amplitude range	g rms	5,000	500	2,500
Resolution (1 Hz to 10 kHz)	g rms	-	<0.0005	-
Mechanical shock limit	g peak	10,000	1,500	5,000
Frequency range (+/- 1 dB)	Hz	0.5 to 15,000	0,5 to 15,000	0.5 to 15,000
Resonant frequency	kHz	>45	>45	>50
Max. underwater depth	meter	50	50	50
Transverse sensitivity	%	<3	<5	<5
Base strain sensitivity	g/μm	<0.005	<0.005	<0.0005
Temperature range	°C	-60 to +150	-40 to +125	-60 to +150
Insulation resistance	MΩ	>10,000	-	>10,000
Capacitance	pF	1,000	-	1,000
Isolated base		No	No	No
Excitation voltage	Volt DC	-	+15 to +30	-
Constant current	mA	-	2 to 20	-
Output impedance	Ω	-	<500	-
Output bias voltage	Volt DC	-	+10 to +13	-
Settling time	second	-	4	-
Construction		Shear	Shear	Shear
Piezo material		ZTP19	ZTP19	ZTP19
Sensor connector		-	-	-
Integral cable length	meter	2	2	2
Connecting cable		-	-	-
Cable connector		10-32 UNF	BNC	3x 10-32 UNF
Side/Top connection		Top	Top	Top
Mounting method		M5	M5	M3 bold
Housing material		Titanium	Titanium alloy	Titanium
Weight without cable	gram	10	15	6

Tri-axial
* Charge sensitivity +/- 20%

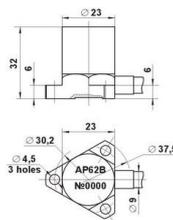
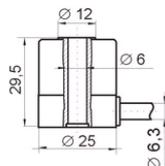


APTech industrial accelerometers are designed for vibration measurements under harsh environmental conditions. AP62 and AP63 have balanced outputs to increase noise immunity and providing high electrical insulation from the test-object. AP85 is a small but robust accelerometer with built-in electronics and a output cable protected by a flexible metal tube.

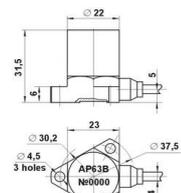
Industrial accelerometers		AP35-10 /-30 /-50 /-100				AP62B(-02)		AP63B (-01)	
									
Parameter	Unit								
Charge sensitivity (+/- 10%)	pC/g					100	500	10	
	pC/ms ²					10,2	51	1.02	
Voltage sensitivity (+/- 10%)	mV/g	10	30	50	100	-	-		
	mV/ms ²	1.02	3.1	5.1	10.2	-	-		
Amplitude range	g rms	480	160	100	50	1,000	500	1,000	
Resolution (1 Hz to 10 kHz)	g rms	0.0005		0.0002		-		-	
Mechanical shock limit	g peak			500		5,000	2,000	5,000	
Frequency range (+/- 1 dB)	Hz			0.5 to 11,000		2 to 7,000	2 to 3,000	2 to 7,000	
Resonant frequency	kHz			>40		>18	>10	>18	
Transverse sensitivity	%			<5%		<5		<5	
Base strain sensitivity	g/μm					<0.15		<0.01	
Temperature range	°C			-40 to +125		-60 to +250		-60 to +400	
Insulation resistance	MΩ					>1,000		>100	
Capacitance	pF					4,000 to 4,800		1,300 to 1,700	
Isolated base				No		Yes		Yes	
Excitation voltage	Volt DC			+ 15 to 30		+18 to +30		-	
Constant current	mA			2 to 20		-		-	
Output impedance	Ω			<500		-		-	
Output bias voltage	Volt DC			+8 to +11		+11 to +13		-	
Settling time	second			3		-		-	
Construction				Shear		Compression		Compression	
Piezo material				ZTP19		ZTP26		THAB	
Sensor connector				-		-		-	
Integral cable length	meter			To be specified		To be specified		To be specified	
Connecting cable				Flexible metal tube		Flexible metal tube		Metal tube	
Cable connector				To be specified		To be specified		To be specified	
Side/Top connection				Side		Side		Side	
Mounting method				M6 bold		3x M4		3x M4	
Housing material				Stainless steel		Stainless steel		Stainless steel	
Weight without cable	gram			39		95	140	98	
Notes				Floating output		Floating output		Floating output	



AP35-10 /-30 /-50 /-100



AP62B



AP63B

APTech industrial accelerometers are designed for vibration measurements under harsh environmental conditions. AP62 and AP63 have balanced outputs to increase noise immunity and providing high electrical insulation from the test-object. AP85 is a small but robust accelerometer with built-in electronics and a output cable protected by a flexible metal tube.

Industrial accelerometers

AP68



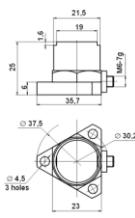
AP85



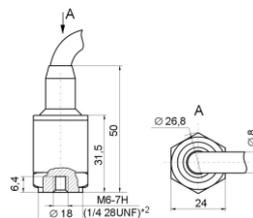
AP91 (-01)



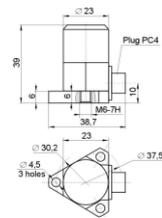
Parameter	Unit	AP68	AP85	AP91 (-01)
Charge sensitivity (+/- 10%)	pC/g	-	-	-
	pC/ms ²	-	-	-
Voltage sensitivity (+/- 10%)	mV/g	80	10	30
	mV/ms ²	8,15	1.02	3.06
Amplitude range	g rms	60	50	160
Resolution (1 Hz to 10 kHz)	g rms	0.0003	-	0.0003
Mechanical shock limit	g peak	500	500	500
Frequency range (+/- 1 dB)	Hz	0.5 to 8,000	2 to 7,000	0.5 to 5,000
Resonant frequency	kHz	>25	>25	>35
Transverse sensitivity	%	<5	<5	<5
Base strain sensitivity	g/μm	<0.01	<0.01	<0.01
Temperature range	°C	-40 to +125	-40 to +125	-40 to +125
Insulation resistance	MΩ	-	>100	-
Capacitance	pF	-	-	-
Isolated base		-	Yes	-
Excitation voltage	Volt DC	+18 to +30	+18 to +30	+15 to +30
Constant current	mA	2 to 20	2 to 20	2 to 20
Output impedance	Ω	-	<500	-
Output bias voltage	Volt DC	11 to 13	11 to 13	8 to 11
Settling time	second	3	3	3
Construction		Shear	Compression	Shear
Piezo material		ZTP19	THAB	ZTP19
Sensor connector		AR07	-	PC4 AR07
Integral cable length	meter	-	To be specified	-
Connecting cable		-	Metal tube	-
Cable connector		-	To be specified	-
Side/Top connection		Side	Side	Side
Mounting method		3x M4	3x M4	3x M4
Housing material		Stainless steel	Stainless steel	Stainless steel
Weight without cable	gram	65	98	90
Notes			Floating output	



AP68



AP85



AP91

AP38 and AP2038(P) have a central hole for mounting with a M5-bolt. AP2038P has a miniature 3-pin connector at the side and comes with a separate cable AK21. AP79 is designed for underwater use and has a hermetically sealed integral cable.

Triaxial accelerometers

AP38



AP2038(P)



AP2044B(-30)

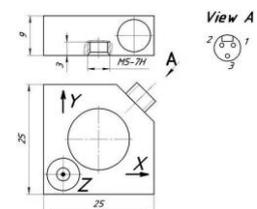
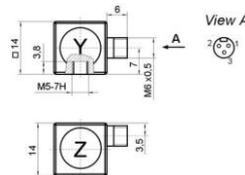
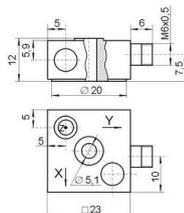
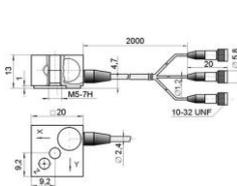


AP2082M



Parameter	Unit	AP38		AP2038(P)			AP2044B(-30)		AP2082M	
Charge sensitivity (+/- 10%)	pC/g	10		-			-		-	
	pC/ms ²	1.02		-			-		-	
Voltage sensitivity (+/- 10%)	mV/g	-		10	100	500	10	30	100	500
	mV/ms ²	-		1.02	10.2	51	1.02	3.06	10.2	51
Amplitude range	g rms	5,000		500	50	10	500	100	50	10
Resolution (1 Hz to 10 kHz)	g rms	-		<0.0005	<0.0003	<0.0002	<0.002	<0.001	<0.0003	<0.0002
Mechanical shock limit	g peak	10,000		500	100	20	500	200	100	
Frequency range (+/- 1 dB)	Hz	0.5 to 10,000		0.5 to 12,000			05 to 12,000		0.5 to 10,000	
Resonant frequency	kHz	>35		>35			36		>30	
Max. underwater depth	meter	-		-			-		-	
Transverse sensitivity	%	<5		<5			<5		<5	
Base strain sensitivity	g/μm	<0.02		<0.02			-		-	
Temperature range	°C	-60 to +150		-40 to +125			-40 to 125		-40 to +125	
Insulation resistance	MΩ	>10,000		-			-		-	
Capacitance	pF	900 to 1,200		-			-		-	
Isolated base		No		No			No		No	
Excitation voltage	Volt DC	-		+15 to +30			+18 to 30		+18 to 30	
Constant current	mA	-		2 to 20			2 to 20		2 to 20	
Output impedance	Ω	-		<500			<500		<500	
Output bias voltage	Volt DC	-		+8 to +11			10 to 13		10 to 13	
Settling time	second	-		4			4		4	
Construction		Shear		Shear			Shear		Shear	
Piezo material		ZTP19		ZTP19			ZTP19		ZTP19	
Sensor connector		-		- 3-pin miniature (P)			3-pin miniature		3-pin miniature	
Integral cable length	meter	2		2			-		-	
Connecting cable		-		- AK21			AK21		AK21	
Cable connector		3x 10-32 UNF		3x BNC			3x BNC		3x BNC	
Side/Top connection		Side		Side			Side		Side	
Mounting method		M5 bold		M5 bold			M5 bold		-	
Housing material		Titanium		Titanium			Titanium		S. steel	
Weight without cable	gram	26		34			13		26	

Notes



AP38 and AP2038(P) have a central hole for mounting with a M5-bolt. AP2038P has a miniature 3-pin connector at the side and comes with a separate cable AK21. AP79 is designed for underwater use and has a hermetically sealed integral cable.

Triaxial accelerometers

AP2083



AP79



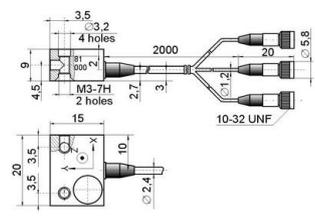
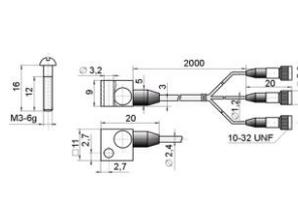
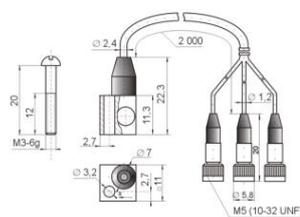
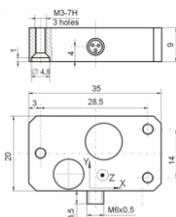
AP80



AP81



Parameter	Unit	AP2083	AP79	AP80	AP81
Charge sensitivity (+/- 10%)	pC/g	-	2*	2*	10
	pC/ms ²	-	0.2	0.2	1.02
Voltage sensitivity (+/- 10%)	mV/g	10	-	-	-
	mV/ms ²	1.02	-	-	-
Amplitude range	g rms	±500	2,500	2,500	2,000
Resolution (1 Hz to 10 kHz)	g rms	<0.0005	-	-	-
Mechanical shock limit	g peak	±500	5,000	5,000	5,000
Frequency range (+/- 1 dB)	Hz	0.5 to 10,000	0.5 to 15,000	0.5 to 20,000	0.5 to 10,000
Resonant frequency	kHz	>30	>50	>55	>35
Max. underwater depth	meter	-	50	-	-
Transverse sensitivity	%	<5	<5	<5	<5
Base strain sensitivity	g/μm	-	<0.0005	<0.005	<0.02
Temperature range	°C	-40 to +125	-60 to +150	-60 to +150	-60 to +150
Insulation resistance	MΩ	-	>10,000	>10,000	>10,000
Capacitance	pF	-	1,000	1,000	900 to 1,200
Isolated base		No	No	No	No
Excitation voltage	Volt DC	+15 to +30	-	-	-
Constant current	mA	2 to 20	-	-	-
Output impedance	Ω	<500	-	-	-
Output bias voltage	Volt DC	8 to 11	-	-	-
Settling time	second	4	-	-	-
Construction		Shear	Shear	Shear	Shear
Piezo material		ZTP19	ZTP19	ZTP19	ZTP19
Sensor connector		3-pin miniature	-	-	-
Integral cable length	meter	-	2	2	2
Connecting cable		AK21	-	-	-
Cable connector		3x BNC	3x 10-32 UNF	3x10-32 UNF	3x10-32 UNF
Side/Top connection		Side	Top	Side	Side
Mounting method		3x M3	M3 bold	M3 bold	2x M3 bold
Housing material		Titanium alloy	Titanium	Titanium	Titanium
Weight without cable	gram	34	6	6	21
Notes			* Charge sensitivity +/- 20% Underwater	Charge sensitivity +/- 20%	Charge sensitivity +/- 20%



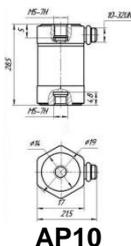
AP10 is a stable reference accelerometer intended for back-to-back comparison calibration of piezo electric accelerometers. The transducer has a inverted compression construction and the quartz element exhibits long term stability and low sensitivity to temperature changes. Each accelerometer is individually calibrated with a laser interferometer in accordance with ISO 5347.

Reference accelerometer

AP10



Parameter	Unit	
Charge sensitivity (+/- 10%)	pC/g	1
	pC/ms ²	0.102
Voltage sensitivity (+/- 10%)	mV/g	-
	mV/ms ²	-
Amplitude range	g rms	1000
Resolution (1 Hz to 10 kHz)	g rms	-
Mechanical shock limit	g peak	2,000
Frequency range (+/- 1%)	Hz	4 to 1,250
Frequency range (+/- 3%)	Hz	0.5 to 5,000
Frequency range (+/- 6%)	Hz	0.5 to 10,000
Resonant frequency	kHz	>30
Transverse sensitivity	%	<3
Temperature range	°C	-60 to +200
Insulation resistance	MΩ	>5,000
Capacitance	pF	36
Isolated base		No
Excitation voltage	Volt DC	-
Constant current	mA	-
Output impedance	Ω	-
Output bias voltage	Volt DC	-
Settling time	second	-
Construction		Inverted Compression
Piezo material		Quartz
Sensor connector		10-32 UNF
Integral cable length	meter	-
Connecting cable		AK04
Cable connector		10-32 UNF
Side/Top connection		Side
Mounting method		M5
Housing material		Stainless steel
Weight without cable	gram	45
Notes		



AP10

Type AP31, AP22 and AP2022 are specially designed for Hand/Arm vibration measurements in combination with the Hand/Arm adapters AP5022, AP5023 and AP5024. The high resonance frequency of these accelerometers avoids incorrect measurements on impulsive tools.

Human vibration Hand/Arm accelerometers

AP22



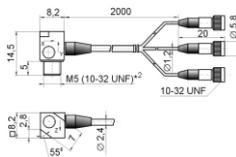
AP2044B(-30)



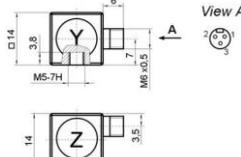
AP31



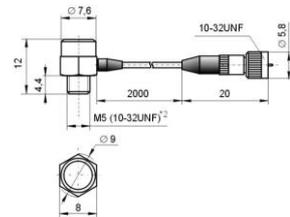
Parameter	Unit	AP22	AP2044B(-30)	AP31
Charge sensitivity (+/- 10%)	pC/g	1*	-	1.1
	pC/ms ²	0.1	-	0.1
Voltage sensitivity (+/- 10%)	mV/g	-	10	30
	mV/ms ²	-	1.02	3.06
Amplitude range	g rms	25,000	500	100
Resolution (1 Hz to 10 kHz)	g rms	-	<0.002	<0.001
Mechanical shock limit	g peak	50,000	500	200
Frequency range (+/- 1 dB)	Hz	05. To 22,000	05 to 12,000	0.5 to 20,000
Resonant frequency	kHz	>80	36	>60
Transverse sensitivity	%	<5	-	<3
Base strain sensitivity	g/μm	<0.0005	<5	<0.0001
Temperature range	°C	-60 to +150	-	-60 to +150
Insulation resistance	MΩ	>10,000	-40 to 125	>10,000
Capacitance	pF	500 to 700	-	600 to 900
Isolated base		No	-	No
Excitation voltage	Volt DC	-	No	-
Constant current	mA	-	+18 to 30	-
Output impedance	Ω	-	2 to 20	-
Output bias voltage	Volt DC	-	<500	-
Settling time	second	-	10 to 13	-
Construction		Shear	4	Shear
Piezo material		ZTP19	Shear	ZTP19
Sensor connector		-	ZTP19	-
Integral cable length	meter	2	3-pin miniature	2
Connecting cable		-	AK21	-
Cable connector		3x 10-32 UNF	3x BNC	10-32 UNF
Side/Top connection		Side	-	Side
Mounting method		M5 stud	Side	M5 stud
Housing material		Titanium	M5 bold	Titanium
Weight without cable	gram	4	Titanium	1.5
Notes		* Charge sensitivity +/- 20%		



AP22



AP2044B



AP31

The transducer and adapterset AP5021 is developed for measurement and analysis of Hand/Arm vibrations according to ISO5349-1986 and ISO10819-1993. The sets come with three adapters for mounting a miniature accelerometer into the tool to be measured.

Transducer and adapter set for Hand/Arm vibration measurement Type AP5021/AP5221

All three adapters have provisions for mounting either a single-axis miniature accelerometer in three perpendicular directions or a miniature triaxial accelerometer to evaluate the vibration levels in three planes simultaneously.

AP5021/1 containing adapters and a single-axis accelerometer Type AP31
 AP5221/1 containing adapters and a single-axis accelerometer Type AP2031
 AP5021/3 including adapters and a triaxial accelerometer Type AP22
 AP5244/3 including adapters and a triaxial accelerometer Type AP2044B

Hand/Arm adapters		AP5022	AP5025	AP5026
Parameter	Unit			
Frequency range $\pm 10\%$	Hz	>3,000	>1,500	>2,000
Measuring directions for single axis accelerometer		X,Y,Z	X,Y,Z	Y,Z
Dimensions	mm	19x19x19	Base 50 x 12	87 x23
Housing material		Anodized aluminum	Anodized aluminum	Anodized aluminum
Weight	gram	16	19	30

Hand/Arm Accelerometers		AP31	AP22	AP2044B(-30)
Parameter	Unit			
Axial sensitivity $\pm 10\%$	pC/g	1	1	-
	pC/ms ²	0.1	0.1	-
Voltage sensitivity (+/- 10%)	mV/g	-	-	10
	mV/ms ²	-	-	1.02
Frequency range $\pm 10\%$	Hz	0.5 to 20,000	0.5 to 22,000	05 to 12.000
Max. shock limit +/-	g peak	40,000	50,000	500
Integral cable length	meter	2	2	2
Connector		10-32 UNF	3x 10-32 UNF	3x BNC
Weight without cable	gram	1.3	4	13
Notes		* Charge sensitivity +/- 20% 10,000 g		

Accessories included

- . 1x Allen key 5 mm
- . 3x releasable tie-wrap 180 x 8 mm
- . carrying case

The tri-axial seat transducers AP5011, AP5211 and AP5213 are designed in accordance with the criteria stated in European Standard EN 1032, 1996 and intended for measurement of Whole Body Vibration according to ISO 2631 and ISO 7096.

Tri-axial seat transducers Type AP5011, AP5211 and AP5213

The flexible rubber pad houses a robust tri-axial accelerometer that can easily be removed from the seat pad for calibration and/or alternative use in other applications. The seat transducer is meant to be placed under a seated person or placed on a floor. The rubber pad has three slits that make it possible to use the transducer strapped to the human body. X-, Y- and Z-directions are clearly marked on the top of the transducer with a corresponding marking on the connectors at the end of the cable.

Human vibration whole body		AP5011	AP5211(-100)		AP5213
					
Parameter	Unit				
Charge sensitivity (+/- 10%)	pC/g	10	-	-	-
	pC/ms²	1.02	-	-	-
Voltage sensitivity (+/- 10%)	mV/g	-	10	100	10
	mV/ms²	-	1.02	10.2	1.02
Amplitude range	g rms	2,000	500	50	500
Resolution (1 Hz to 10 kHz)	g rms	-	0.0005	0.0003	0.0003
Mechanical shock limit	g peak	5,000	500	500	500
Frequency range (+/- 1 dB)	Hz	0.5 to 10,000	0.5 to 10,000	0.5 to 10,000	0.5 to 10,000
Resonant frequency	kHz	> 35	> 30	> 30	> 30
Transverse sensitivity	%	<5	<5	<5	<5
Base strain sensitivity	g/μm	< 0.02	< 0.02	< 0.02	< 0.02
Temperature range	°C	-60 to +150	-40 to +125	-40 to +80	-40 to +125
Insulation resistance	MΩ	> 10,000	-	-	-
Capacitance	pF	900 to 1,200	-	-	-
Isolated base		No	No	No	No
Excitation voltage	Volt DC	-	+15 to +30	+18 to +30	+15 to +30
Constant current	mA	-	2 to 20	2 to 20	2 to 20
Output impedance	Ω	-	<500	<500	<500
Output bias voltage	Volt DC	-	8 to 11	11 to 14	8 to 11
Settling time	second	-	4	4	4
Construction		Shear	Shear	Shear	Shear
Piezo material		ZTP19	ZTP19	ZTP19	ZTP19
Sensor connector		-	-	-	-
Integral cable length	meter	2	2	2	2
Connecting cable		-	-	-	AK21
Cable connector		3x 10-32 UNF	3x BNC	3x BNC	3x BNC
Side/Top connection		Side	Side	Side	Side
Mounting method		-	-	-	-
Housing material		Rubber pad	Rubber pad	Rubber pad	Rubber pad
Weight without cable	gram	395	408	410	410
Notes		Conforms EN 1032 1996	Conforms EN 1032 1996	Conforms EN 1032 1996	Conforms EN 1032 1996

The piezo electric force transducers AC20, AC21 and AC22 have been developed for measurement of dynamic forces. AC21 is a special version of AC20 to be used with the impulse hammers AU01 or AU02. The miniature version AC22 can only be used for measurement of compression forces.

Force sensors

AC20



AC21



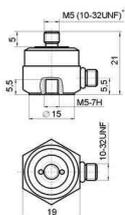
AC22



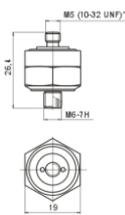
AC23



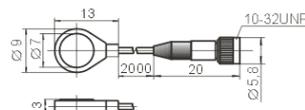
Parameter	Unit	AC20	AC21	AC22	AC23
Charge sensitivity (+/- 10%)	pC/N	2	2	4	4
Force range	N	-1,000 to +5,000	-1,000 to +5,000	+500 to +5,000	-1000 to +5000
Transverse sensitivity	%	<5	<5	<3	<5
Resonant frequency	kHz	>20	>20	>100	25
Effective mass (upper/lower)	gram	5/17	5/17	0.3/1.3	5/17
Base strain sensitivity	Nm/um	<0.05	<0.05	<0.1	<0.03
Temperature range	oC	-60 to +200	-60 to +200	-60 to +150	-60 to +200
Temperature sensitivity	N/oC	<0.05	<0.05	<0.1	<0.05
Insulation resistance	Mohm	>1,000	>1,000	>1,000	>1,000
Capacitance without cable	pF	20 to 35	20 to 35	200 to 350	10 to 14
Sensor connector		10-32 UNF	M6	-	10-32 UNF
Integral cable length	meter	-	-	2	-
Connecting cable		AK04	-	-	AK04
Cable connector		10-32 UNF	-	10-32 UNF	-
Side/Top connection		Side	Top	Side	Side
Mounting method		M5 stud/hole	M5 stud	Adhesive	M5 stud/hole
Housing material		Stainless steel	Stainless steel	Stainless steel	S. steel
Weight without cable	gram	23	23	1.6	25
Notes			Only for use with Impulse hammer AU01 or AU02	Only for compression type of forces	



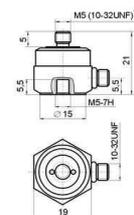
AC20



AC21



AC22



AC23

APTech Impulse Hammers are intended for measurement of frequency characteristics, mechanical mobility and impedance of mechanical structures. The hammers can be used both for testing the dynamic characteristics and for simulating the structures behaviour. The hammers are delivered with built-in, exchangeable force transducer and several hammer tips for different force and frequency ranges.

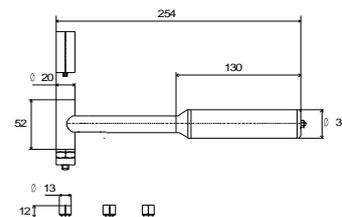
Impulse Hammers Type AU01 and AU02

	AU01	AU02
Force transducer type	AC21	AC21
Charge sensitivity (+/- 10%)	2 PC/N	-
Voltage sensitivity (+/- 10%)	-	1.5 mV/N
Transverse sensitivity	<5%	<5%
Force range	-1,000 to +5,000 N	-1,000 to +5,000 N
Resolution	-	0.003 N
Hammer mass	330 gram	330 gram
Mass of steel tip	10 gram	10 gram
Mass of rubber tip	9 gram	9 gram
Mass of nylon tip	7 gram	7 gram
Mass of extender	108 gram	108 gram
Excitation voltage	-	+15 to +30 Volt DC
Constant current	-	2 to 20 mA
Output impedance	-	<500 Ω
Output bias voltage	-	+8 to +11 Volt DC
Cable connector	10-32 UNF	BNC

	Force range/shock duration:
- steel tip	500 – 5,000 / 0.1 – 0.2 N/ms
- steel tip and extender	500 – 5,000 / 0.15 – 0.3 N/ms
- rubber tip	300 – 1,000 / 0.4 – 0.6 N/ms
- rubber tip and extender	300 – 1,000 / 0.5 – 0.8 N/ms
- nylon tip	100 – 700 / 1.2 – 2.6 N/ms
- nylon tip and extender	100 – 700 / 1.7 – 3.9 N/ms

Standard accessories:

- AU0101 Steel hammer tip
- AU0102 Rubber hammer tip
- AU0103 Nylon hammer tip
- AU0104 Extender mass
- Connection cable, 2 meter length



APTech Impulse Hammers are intended for measurement of frequency characteristics, mechanical mobility and impedance of mechanical structures. The hammers can be used both for testing the dynamic characteristics and for simulating the structures behaviour. The hammers are delivered with built-in, exchangeable force transducer and several hammer tips for different force and frequency ranges.

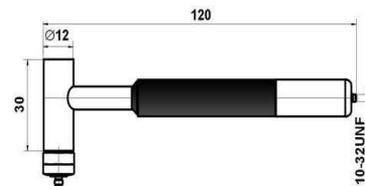
Miniature Impulse Hammer Type AU03

AU03	
Force transducer type	AC25
Charge sensitivity (+/- 10%)	400 PC/N (without amplifier)
Voltage sensitivity (+/- 10%)	4mV/N (with amplifier)
Transverse sensitivity	<5%
Force range	3 to 1,000 N (with amplifier) 3 to 200 N (without amplifier)
Resolution	0.0007 N
Hammer mass	70 gram (without amplifier) 90 gram (with amplifier)
Mass of steel tip	2.5 gram
Mass of rubber tip	2 gram
Mass of nylon tip	2 gram
Mass of extender	20 gram
Excitation voltage	+15 to +30 Volt DC
Constant current	2 to 20 mA
Output impedance	<500 Ω
Output bias voltage	+8 to +10 Volt DC
Cable connector	BNC

Force range/shock duration:	
- steel tip	30 – 1,000 / 0.5 – 0.8 N/ms
- steel tip and extender	
- rubber tip	10 – 500 / 0.7 – 1.0 N/ms
- rubber tip and extender	10 – 500 / 0.8 – 1.1 N/ms
- nylon tip	3 – 300 / 1.2 – 3.0 N/ms
- nylon tip and extender	3 – 300 / 1.1 – 2.7 N/ms

Standard accessories:

- AU0301 Steel hammer tip
- AU0302 Rubber hammer tip
- AU0303 Nylon hammer tip
- AU0304 Extender mass
- Connection cable, 2 meter length



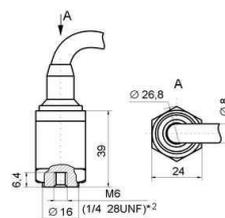
The advantage of a piezo electric velocity transducer such as AV01 is found in relatively small dimensions, excellent dynamic range and frequency independent directional characteristics. These properties make AV01 the best choice for a wide range of applications including measurements on rotating machinery.

Velocity sensors

AV01 (-01)



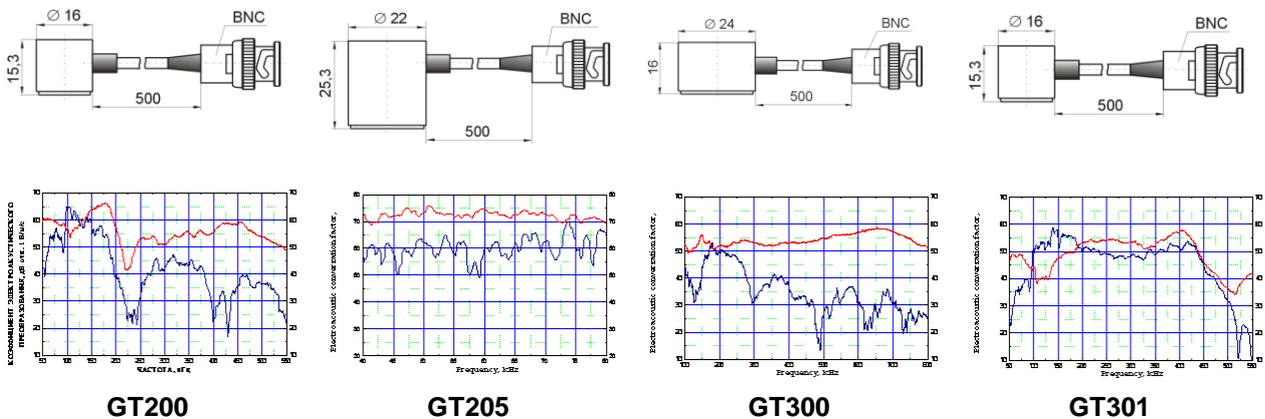
Parameter	Unit		
Voltage sensitivity (+/- 10%)	mV/mm/s	4.1	
Amplitude range	mm/s rms	1,000	
Resolution	mm/s rms	0.05	
Mechanical shock limit	g peak	500	
Frequency range (+/- 1 dB)	Hz	2 to 2,000	50 to 5,000
Resonant frequency	kHz	>25	
Transverse sensitivity	%	<5	
Temperature range	degrees C	-40 to +125	
Excitation voltage	Volt DC	+18 to +30	
Constant current	mA	3.6 to 20	
Output impedance	Ohm	<500	
Output bias voltage	Volt DC	+9 to +13	
Settling time	second	5	
Sensor connector		-	
Integral cable length	meter	2	
Connecting cable		Flexible metal tube	
Cable connector		To be specified	
Side/Top connection		Top	
Mounting method		M6	
Housing material		Stainless steel	
Weight wo cable	gram	70	
Notes			



AV01 (-01)

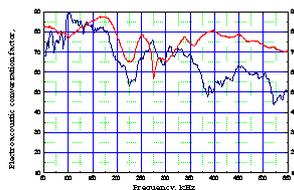
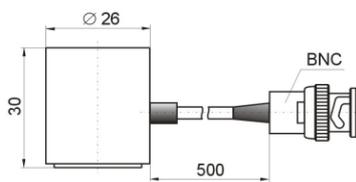
Acoustic Emission Transducers are designed to pick up the ultrasound energy caused by mechanical stresses inside metal constructions. A high amount of acoustic emission has shown to be a good indicator for possible defects in for example welding connections. A typical application is found in the quality control of high pressure vessels.

Acoustic Emission transducer		GT200	GT205	GT300	GT301
Parameter	Unit				
Sensitivity	dB re.1V/m/s	>60	>50	>50	>55
Frequency range ± 10 dB	kHz	130 to 200	40 to 100	100 to 800	50 to 500
Resonant frequency	kHz	165	50	280	220
Temperature range	°C	-40 to +150	-40 to +150	-40 to +150	-40 to +120
Insulation resistance	M Ω	>100	>100	>100	>1
Capacitance w.o. cable	pF	400 to 500	400 to 500	400 to 500	150
Supply voltage	V	-	-	-	-
Supply current	mA	-	-	-	-
Integral cable length	m	0.5	0.5	0.5	0.5
Extension cable supplied		-	-	-	-
Connector		BNC	BNC	BNC	BNC
Side/Top-connection		Side	Side	Side	Side
Housing material		Titanium alloy	Titanium alloy	Titanium alloy	Titanium alloy
Weight	gram	15	15	15	14
Type		Resonant	Wide band	Wide band	Wide band

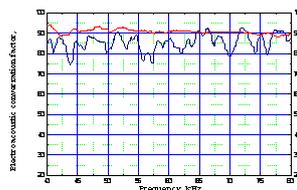
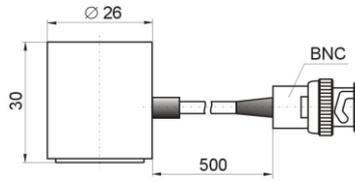


Acoustic Emission Transducers are designed to pick up the ultrasound energy caused by mechanical stresses inside metal constructions. A high amount of acoustic emission has shown to be a good indicator for possible defects in for example welding connections. A typical application is found in the quality control of high pressure vessels.

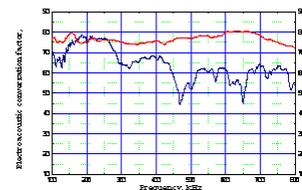
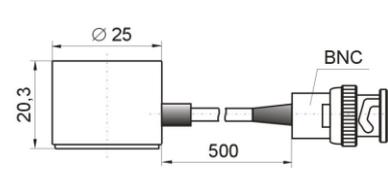
Acoustic Emission transducer		GT200U	GT250	GT350
Parameter	Unit			
Sensitivity	dB re.1V/m/s	>85	>90	>75
Frequency range ± 10 dB	kHz	130 to 200	40 to 100	100 to 800
Resonant frequency	kHz	165	50	120
Temperature range	$^{\circ}$ C	-40 to +100	-40 to +100	-40 to +100
Insulation resistance	M Ω	-	-	-
Capacitance w.o. cable	pF	-	-	-
Supply voltage	V	12	12	12
Supply current	mA	30	30	30
Integral cable length	m	0.5	0.5	0.5
Extension cable supplied		-	-	-
Connector		BNC	BNC	BNC
Side/Top-connection		Side	Side	Side
Housing material		Stainless steel	Stainless steel	Stainless steel
Weight	gram	70	80	15
Type		Resonant with amplifier	Low frequency with amplifier	Wide band with amplifier



GT200U



GT250

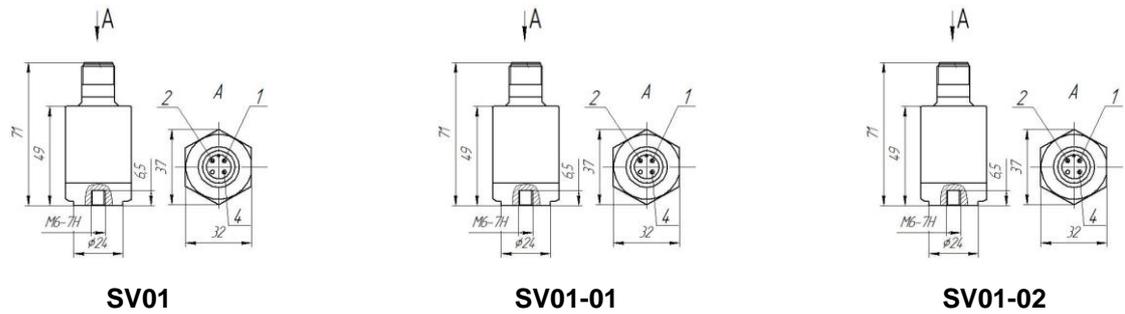


GT350

The new AP Tech vibroswitches combine piëzo electric vibration sensors with vibration monitoring capabilities in a very small and robust housing. The SV0x vibro switches are 2-wire systems and can drive cables up to 100 metres. The SV01-02 is capable of transmitting the RMS vibration levels over the standard 2–20mA current interface. Vibroswitches are delivered pre-programmed or settings can be done using the optional SVprog programming device.

Vibroswitch		SV01	SV01-01	SV01-02
Parameter	Unit			
Frequency range (+/- 1 dB)	Hz	3 to 1,000	3 to 1,000	3 to 1,000
Measurement range & threshold range	mm/s	1-20/0.1 20-40/0.2 40-60/0.3 60-80/0.4 80-100/0.5 100-120/0.6 120-140/0.7 140-160/0.8 160-180/0.9 180/200/1.0 * ¹	1-20/0.1 20-100/0.5 100-200/1.0 * ¹	1-20/0.1 20-100/0.5 100-200/1.0 * ¹
Threshold accuracy	%	+/-3	+/-3	+/-3
Threshold hysteresis	%	6	6	6
Power-up time	s	<10	<10	<10
Signal threshold delay	s	0-9* ¹	0-9* ¹	0-9* ¹
Relay action		latching – non-latching	latching – non-latching	latching – non-latching
Start-up delay (after power-up or non-latching)	s	0 or 20* ¹	0 or 20* ¹	0 or 20* ¹
Transverse sensitivity	%	<5	<5	<5
Temperature range (overall accuracy +/- 5%)	°C	-40 to + 85	-40 to + 85	-40 to + 85
Relay - switching current	mA	15 - 500	15 - 500	15 - 500
Relay - power required	V	20 to 30	20 to 30	20 to 30
Relay – voltage drop	V	<4 @ 15mA <7@ 500mA	<4 @ 15mA <7@ 500mA	<4 @ 15mA <7@ 500mA
Relay – position		open/close* ¹	open/close* ¹	open/close* ¹
Relay – leak current in open position	mA	<1.5	<1.5	<1.5
Output range	mm/s	-	-	0.2-20 0.4-40 0.6-60 0.8-80 1-100 1.2-120 1.4-140 1.6-160 1.8-180 2-200 * ²
Output current conversion coefficient (4-20mA)	mA to mm/s	-	-	0.8 0.4 0.27 0.16 0.13 0.11 0.1 0.09 0.08 * ²
Housing material		Stainless steel	Stainless steel	Stainless steel
Weight	gram	120	120	120
Notes		- 2-wire system		- 4-wire system - RMS – current conversion

*¹ to be specified when ordering
*² automatically selected based on threshold



The AP Tech dynamic pressure transducers offer a wide dynamic range, quartz or lithium niobate sensing element and a long term stability. The PS2001 has a builtin IEPE amplifier and can be used at depth upto 50 metres.

Dynamic pressure transducers

PS01

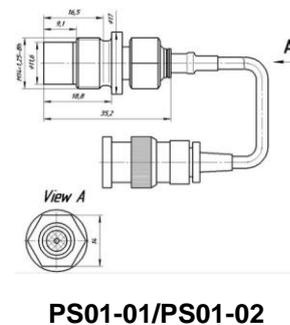
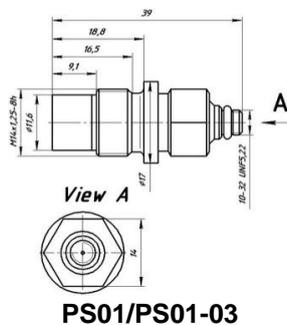
PS01-01

PS01-02

PS01-03



Parameter	Unit	PS01	PS01-01	PS01-02	PS01-03
Sensitivity	pC/bar	20	20	400	400
Measurement range	bar	0.1 to 250	0.1 to 250	0.1 to 250	0.1 to 250
Resonant frequency	kHz	> 120	> 120	> 120	> 120
Linearity	%	>2%	>2%	>2%	>2%
Temperature range	°C	-50 to +200	-50 to +200	-50 to +200	-50 to +200
Output signal polarity		positive	positive	positive	positive
Capacitance w.o. cable	pF	7 to 11	7 to 11	7 to 11	7 to 11
Insulation resistance	□	>10 ¹⁰	>10 ¹⁰	>10 ¹⁰	>10 ¹⁰
Sensor element		Quartz	Quartz	Lithium niobate	Lithium niobate
Housing material		Stainless steel	Stainless steel	Stainless steel	Stainless steel
Membrane material		Stainless steel	Stainless steel	Stainless steel	Stainless steel
Integral cable length	m	-	2	2	-
Cable connector		10-32 UNF	BNC	BNC	10-32 UNF
Connecting cable		AK04	-	-	AK04
Weight	gram	35	35	35	35



The AP Tech dynamic pressure transducers offer a wide dynamic range, quartz or lithium niobate sensing element and a long term stability. The PS2001 has a builtin IEPE amplifier and can be used at depth upto 50 metres.

Dynamic pressure transducers

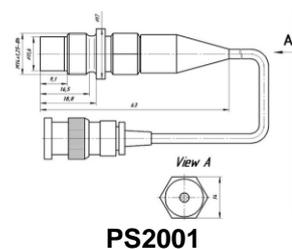
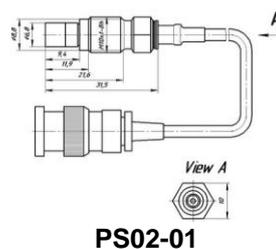
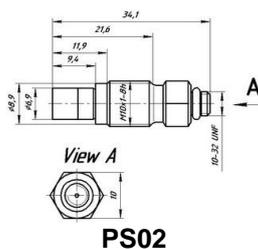
PS02 (-01)



PS2001



Parameter	Unit		
Sensitivity	pC/bar	4	
	mV/bar	200	
Measurement range	bar	1 to 2,500	0.1 to 50
Resonant frequency	kHz	> 200	> 120
Linearity	%	>2%	>2%
Temperature range	°C	-50 to +200	-40 to +125
Output signal polarity		positive	positive
Capacitance w.o. cable	pF	20	-
Insulation resistance	Ω	>5.10 ⁹	-
Excitation voltage	Volt DC	-	+15 to +30
Constant current	mA	-	2 to 20
Output impedance	Ω	-	<500
Output bias voltage	Volt DC	-	8 to 11
Sensor element		Quartz	Quartz
Housing material		Stainless steel	Stainless steel
Membrane material		Stainless steel	Stainless steel
Integral cable length	m	-	2
Cable connector		10-32 UNF	BNC
Connecting cable		AK04	-
Weight	gram	12	40



Designed for in-the- field calibration of vibration measurement chains, this portable unit offers a stable and reliable vibration signal of 10 m/s². Due to the frequency of 159.2 Hz(1000 rad/s) this acceleration-level corresponds nicely to 10 mms velocity and 10µm displacement. A built-in control loop with small reference transducer ensures the vibration level to be 10 m/s² within ± 3% for different transducer loads up to a weight of 150 gram. The specially designed electromagnetic shakertable keeps the transverse motion and distortion to an absolute minimum.

Hand-held vibration calibrator Type AT01

Frequency (± 0.5%)	159.15 Hz
Acceleration (± 3%)	10 ms ⁻² RMS
Velocity (± 3%)	10 mms ⁻¹ RMS
Displacement (± 3%)	10 µm RMS
Transverse motion	< 5%
Distortion	< 3%
Maximum load	150 grams
Ramp-up time	5 seconds
Automatic switch off	after 60 seconds
Power supply	internal batteries, 2x 9 Volt
Battery life	± 100 calibration cycles
Dimensions	58 mm round, 180 mm long
Weight	950 grams with batteries
Mounting thread	M8-7H
Max. mounting torque	110 Ncm
Operating temperature	-10 to +50°C

Standard accessories:

AD0305	Threaded insert M8 to M5
AD0310	Threaded insert M8 to 10-32 UNF
AD0303	Threaded insert M8 to M3
AH0806	Mounting stud M8 to M6
AH0805	Mounting stud M8 to M5
AH0810	Mounting stud M8 to 10-32 UNF
AD01	Mounting base for wax mounting
AS01	Soft bag

Optional accessories:

AW01	Mounting wax
PLC	Carrying case



Vibration calibration system Type AT02

Frequency ($\pm 0.5\%$)	159.15 Hz
Acceleration ($\pm 3\%$)	2 to 20 ms^{-2} RMS
Velocity ($\pm 3\%$)	2 to 20 mms^{-1} RMS
Displacement ($\pm 3\%$)	2 to 20 μm RMS
Transverse motion	< 5%
Distortion	< 3%
Maximum load	160 grams
Ramp-up time	5 seconds
Inputs	Charge and IEPE
PC connection	USB
Automatic switch off	after 60 seconds
Power supply	internal rechargeable battery
Battery life	120 calibration cycles
Dimensions	150mm x 130mm x 95mm
Weight	1,000 grams with batteries
Mounting thread	M8-7H
Max. mounting torque	110 Ncm
Operating temperature	+5 to +50°C

Standard accessories:

AD0305	Threaded insert M8 to M5
AD0310	Threaded insert M8 to 10-32 UNF
AD0303	Threaded insert M8 to M3
AH0806	Mounting stud M8 to M6
AH0805	Mounting stud M8 to M5
AH0810	Mounting stud M8 to 10-32 UNF
	Power supply / charger

Optional accessories:

AW01	Mounting wax
------	--------------



Designed for in-the- field calibration of low frequency accelerometers, this portable unit offers a stable and reliable vibration signal of 2.53 m/s². Due to the frequency of 40 Hz(1000 rad/s) this acceleration-level corresponds nicely to 10 mms velocity and 40µm displacement.

A built-in control loop with small reference transducer ensures the vibration level to be 2.53 m/s² within ± 3% for different transducer loads up to a weight of 200 gram. The specially designed electromagnetic shakertable keeps the transverse motion and distortion to an absolute minimum.

Hand-held vibration calibrator Type AT04

Frequency (± 1%)	40 Hz
Acceleration (± 3%)	2.53 ms ⁻² RMS
Velocity (± 3%)	10 mms ⁻¹ RMS
Displacement (± 3%)	40 µm RMS
Transverse motion	< 7%
Distortion	< 3%
Maximum load	200 grams
Ramp-up time	5 seconds
Automatic switch off	after 60 seconds
Power supply	Internal rechargeable battery
Battery life	90 calibration cycles
Dimensions	80 mm round, 190 mm long
Weight	1,500 grams with batteries
Mounting thread	M5-7H
Operating temperature	-10 to +50°C

Standard accessories:

AH0105	Mounting stud M5
AW01	Mounting wax
	Mounting base
	Power supply / charger
PLC	Carrying case



Converts the charge output from the AP Tech piezoelectric transducers to a low-impedance voltage output. The converter-input connects directly via a 10-32 microdot-connector to the cable of the vibration transducers; the output signal is available from a standard BNC-connector. AP5000 is powered over the signal-line from a constant current source such as found in most modern signal-analyzers.

In-line charge converter Type AP5000

Conversion factor	10 mV/pC
Noise	< 5.10-6 pC/pF ⁽¹⁾
Dynamic range	> 100 dB
Frequency range	0.5 to 25,000 Hz
Max. input charge	500 pC
Temperature range	-40 to +85°C
Input capacitance range	10 to 10,000 pF
Excitation voltage	+18 to +30 Volt DC
Constant current	3.6 to 20 mA
Output impedance	< 500
Output bias voltage	+10 to +12 Volt DC
Settling time	5 s
Input connector	10-32 UNF
Output connector	BNC
Dimensions	12.5 mm round, 55 mm long ⁽²⁾
Weight	36 gram



¹ Noise depending on transducer capacitance

² Including connectors

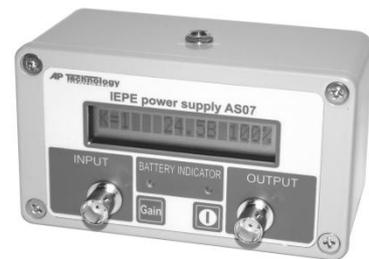
***Battery powered IEPE power supply
AS01***

IEPE sensor voltage	22 – 30 V
IEPE sensor current	4,7 mA
Frequency range	0.5 Hz to 100 kHz
Noise	<2 μ Volt RMS
Battery life	40 hour
Supply voltage	Internal Ni-CAD / 28 Volt <10mA
Dimensions	145 x 77 x 42 mm



Battery powered IEPE power supply AS07

IEPE sensor voltage	22 – 30 Volt
IEPE sensor current	4,7 mA
Frequency range	0.5 Hz to 30 kHz
Input/output Voltage range	4,5 Volt
Noise	<5 μ Volt RMS
Gain (+/- 1%)	1, 10, 100
Battery life	4 hour
Supply voltage	Internal Ni-CAD / 12 Volt <50mA
Dimensions	115 x 65 x 67 mm
Weight	300 gram (incl. batteries)



Battery powered Charge and IEPE Amplifier

- USB interface
- Windows™ software
- Built in Volt meter

AP5100 1-channel

AP5100-01 1-channel



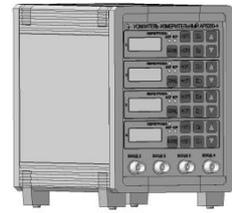
Parameter	Unit		
Voltage range	V	10	
Charge range	pC	10 ⁵	
Frequency range (-3dB ... -1dB)	Hz	0.3 - 10 ⁵	
Input resistance	Ω	> 10 ⁹	
Output resistance	Ω	< 100	
Maximum output voltage	V	± 10	
Output noise	μV _{rms}	≤ 10	
IEPE sensor supply	V	+24	
	mA	3.6	
IEPE gain (± 0,5 %)		1, 2, 5, 10, 50, 100, 200, 500	1, 2, 5, 10, 50, 100, 200, 500, 1,000
Charge gain (± 0,5 %)	mV/pC	0,1, 0,2, 0,5, 1, 2, 5, 10, 20, 50, 100, 200; 500	0,1, 0,2, 0,5, 1, 2, 5, 10, 20, 50, 100, 200, 500, 1,000
Highpass filter (-40dB/decade)	Hz	0,3, 1,0, 3,0, 10	0,3 ... 1 (step 0.01) 1 ... 10 (step 1) 10 ... 100 (step 10) 200
Lowpass filter (-40dB/decade)	kHz	1, 3, 10, 30	0,1 ... 1 (step 0.01) 1 ... 10 (step 1) 10 ... 100 (step 10)
Input connector type	-	BNC, TWIN BNC, 10-32UNF	
Output connector type		BNC	
PC interface		USB	
Power supply		Internal battery / 12 Volt <600mA	
Dimensions	mm	195x145x120	
Weight	gram	1,200	
Notes		Free PC software for system configuration and basic measurement functions	

Charge and IEPE Amplifier

AP5200 1-channel



AP5200 4-channel



Parameter	Unit		
Voltage range	V		10
Charge range	pC		10 ⁵
Frequency range (-3dB ... -1dB)	Hz		0.3 - 10 ⁵
Input resistance	Ω		> 10 ⁹
Output resistance	Ω		< 100
Maximum output voltage	V		± 10
Output noise	μV		≤ 10
IEPE sensor supply	V		+24
	mA		3.6
IEPE gain (± 0,5 %)			1, 2, 5, 10, 50, 100, 200, 500, 1,000
Charge gain (± 0,5 %)	mV/pC		0,1, 0,2, 0,5, 1, 2, 5, 10, 20, 50, 100, 200, 500, 1,000
Highpass filter (-40dB/decade)	Hz		0,3 ... 1 (step 0.01) 1 ... 10 (step 1) 10 ... 100 (step 10) 200
Lowpass filter (-40dB/decade)	kHz		0,1 ... 1 (step 0.01) 1 ... 10 (step 1) 10 ... 100 (step 10)
Input connector type	-		BNC, 10-32UNF
Output connector type			BNC
Power supply		12V <200mA	12V <600mA
Dimensions	mm	170x62x220	170x108x220
Weight	gram	500	800
Notes			

Charge and IEPE Amplifier

- USB interface
- Windows™ software
- Built in Volt meter

AP5210 4-channel



Parameter	Unit	
Voltage range	V	10
Charge range	pC	10 ⁵
Frequency range (-3dB ... -1dB)	Hz	0.3 – 10 ⁴
Input resistance	Ω	> 10 ⁹
Output resistance	Ω	< 100
Maximum output voltage	V	± 10
Output noise	μV _{rms}	≤ 5
IEPE sensor supply	V	+24
	mA	3.6
IEPE gain (± 0,5 %)		1, 2, 5, 10, 50, 100, 200, 500, 1,000
Charge gain (± 0,5 %)	mV/pC	0,1, 0,2, 0,5, 1, 2, 5, 10, 20, 50, 100, 200, 500, 1,000
Highpass filter (-40dB/decade)	Hz	0,3 ... 1 (step 0.01) 1 ... 10 (step 1) 10 ... 100 (step 10) 200
Lowpass filter (-40dB/decade)	kHz	0,1 ... 1 (step 0.01) 1 ... 10 (step 1) 10 ... 100 (step 10)
Input connector type	-	BNC, TWIN BNC, 10-32UNF
Output connector type		BNC
PC interface		USB 2.0
Power supply		12 Volt <600mA
Dimensions	mm	170x62x220
Weight	gram	500
Notes		Free PC software for system configuration and basic measurement functions

Accessories



Mounting studs

AH0103
M3, tightening torque: 0.5-0.7 Nm

AH0105
M5, tightening torque: 1.9-2.1 Nm

AH0106
M6, tightening torque: 2.5-2.7 Nm

AH0108
M8, tightening torque: 3.8-4.0 Nm

AH0110
10-32UNF, tightening torque :1.9-2.1 Nm

AH0503
M5/M3, tightening torque: 1.9-2.1 Nm

AH1003
10-32UNF M3, tightening torque: 1.9-2.1 Nm

AH0605
M6/M5, tightening torque: 1.9-2.1 Nm

AH0610
Stud M6, tightening torque: 1.9-2.1 Nm

AH0805
M8/M5, tightening torque: 1.9-2.1 Nm

AH0806
M8/M6, tightening torque: 2.5-2.7 Nm

AH0810
M8/10—32UNF, tightening torque: 1.9-2.1 Nm

AH1005
Insulating stud M5, tightening torque: 1.9-2.1 Nm

AH1006
M6, tightening torque: 2.5-2.7 Nm

AH1010
10-32UNF, tightening torque: 1.9-2.1 Nm

Magnetic mounting base

AM0105
Flat surface, M5
Breaking force: 50 N

AM0110
Flat surface, 10-32 UNF
Breaking force: 50 N

AM0305
Curved surface, M5
Breaking force: 60N

AM0306
Curved surface, M6
Breaking force: 60N

AM0310
Curved surface, 10-32 UNF
Breaking force: 60N

AM0408
Curved surface, M8
Breaking force 100N

AM0505
Isolating ,Curved surface, M5
Breaking force 100N

AM0506
Curved surface, M6
Breaking force 100N

AM0508
Curved surface, M8
Breaking force 100N

AM0600
for GT200, GT200B, GT301
breaking force: 60 N

AM0700
for GT200, GT205, GT250, GT300, GT350
breaking force: 50 N

AM0805
Isolating, Flat surface, M5
Breaking force: 50 N

AM1105
Isolating, Flat surface, M5
Breaking force: 50 N

AM1110
Flat surface, 10-32 UNF
Breaking force 50N

Accessories



Mounting wax

AW01



Probe tip

AN01

Tri-axial mounting block

AY01

Tri-axial mounting block for accelerometers AP28, AP31, AP37, AP39, AP40 AP57 and AP98

AY02

Mounting block for AP19 accelerometer

AY19

Tri-axial mounting block for up to 3x AP19 accelerometers

Glue or wax mounting studs

AD05 M5-thread

AD06 M6-thread

Calibrator adapters for AT01

AD0305

Mounting stud M8 to M5

AD0310

Mounting stud M8 to 10-32 UNF

AD0303

Mounting stud M8 to M3

AH0806

Threaded insert M8 to M6

AH0805

Threaded insert M8 to M5

AH0810

Threaded insert M8 to 10-32 UNF

AD01

Mounting base for wax mounting



Hammer tips and extender

AU0101

Steel hammer tip for impulse hammer AU01 and AU02

AU0102

Rubber hammer tip for impulse hammer AU01 and AU02

AU0103

Nylon hammer tip for impulse hammer AU01 and AU02

AU0104

Mass-extender for impulse hammer AU01 and AU02

Accessories

Cables

- AK01**
10-32 UNF (male) – LEMO1
Low noise cable, diameter: 2 mm
- AK02**
10-32 UNF (male) - 10-32 UNF (male)
Low noise cable, diameter: 1.2 mm
- AK03**
AR09 (3 pin M6 x 0.5) – 3x 10-32 UNF (male)
Diameter: 2.4 mm
- AK04**
10-32 UNF (male) - 10-32 UNF (male)
Low noise cable, diameter: 2 mm
- AK05**
10-32 UNF (male) - 10-32 UNF (male)
Armoured low noise, diameter: 6.3 mm
- AK06**
10-32 UNF (male) - M3 miniature
Low noise cable, diameter: 1.2 mm
- AK08**
10-32 UNF (male) - BNC (male)
Low noise cable, diameter: 1.2 mm
- AK10**
10-32 UNF (male) - BNC (male)
Low noise cable, diameter: 2 mm
- AK11**
3x 10-32 UNF (male) – 3x BNC (male)
Armoured low noise, diameter: 2.4 mm
- AK12/13/14**
BNC (male) – BNC (male)
Low noise, diameter: 1.2mm (AK12), 2 mm (AK13), 3,5mm (AK14)
- AK15**
10-32 UNF (male) - BNC (male)
Diameter: 2 mm
- AK19**
BNC (male) – BNC (male)
Diameter: 2 mm
- AK20**
TNC (male) – BNC (male)
Diameter: 2 mm
- AK21**
AR09 (3 pin M6 x 0.5) – 3x BNC (male)
Diameter: 2.4 mm
- AK22**
AR09 (3 pin M6 x 0.5) – 8-pin Lemo (male)
Diameter: 2.4 mm
- AK23**
AR09 (3 pin M6 x 0.5) – open end
Diameter: 2.4 mm
- AK25**
AR09 (3 pin M6 x 0.5) – 7-pin Lemo (male)
Diameter: 2.4 mm

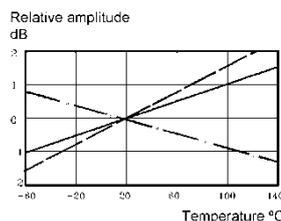


Connectors

- AR01**
10-32 female coupler (connects 2x AR05)
- AR03**
10-32 female chassispart
- AR04**
10-32 female to BNC male adapter
- AR051**
10-32 male cable connector (cable diameter 1.2 mm)
- AR052**
10-32 male cable connector (cable diameter 2 mm)
- AR0501**
set of 25x AR051
- AR0502**
set of 25x AR052
- AR0501S**
set of 20x AR051 + toolkit
- AR0502S**
set of 20x AR052 + tool

Ambient Temperature Changes

Piezo-electric accelerometers can be operated over a wide temperature range. Deviations from the standard temperature-value cause changes in both axial sensitivity as well as capacitance of the accelerometer. The parameters will recover after the accelerometer has stabilized to the standard temperature. Temperature dependency of sensitivity and capacitance is shown in the picture below.



If the operating temperature of the accelerometer is known, the changes in sensitivity and capacitance can be found from this diagram.

Alternating magnetic fields

The main contribution of alternating magnetic fields to the sensitivity of the accelerometer is made by the magnetic susceptibility of the base-materials of the accelerometer. Therefore, the basic structural elements of the AP-series accelerometers are made of nonferromagnetic materials whose magnetic susceptibility is close to zero.

The AP-series of accelerometers exhibit a sensitivity to alternating magnetic fields of no more than 10-5 g/A.m and it may have a noticeable effect in measuring low-level accelerations only.

Acoustic sensitivity

High pressure acoustic fields slightly affect the outputsignal of the AP-series accelerometers. For Sound pressures of 140 dB the acoustic sensitivity is within tenths of a g at 250 Hz.

Test object Strain effects

When accelerometers are mounted on a surface heavily deforming under shock and vibration, a parasitic signal may occur due to the strain transfer from the base element of the transducer into the sensing element. AP14 and AP22 accelerometers feature a very low strain sensitivity of no more than 0.5×10^{-3} g/m/ μ m at 300 μ m/m strain.

Transverse sensitivity

Transverse sensitivity of the AP-series accelerometers is within 5% of the axial sensitivity. The calibration-chart of each accelerometer gives the max. transverse sensitivity for each transducer individually. To reduce the effects of transverse sensitivity on measurements, it is necessary to align as precisely as possible the main sensitivity-axis of the accelerometer with the expected direction of the acceleration. A bias within 15° of the main sensitivity-axis should be considered as optimum.

Cable Effects

The AP-series of accelerometers employs vibration-proof low-noise cables. In low acceleration measurements however there may be some effect as a result of triboelectric states in the cable. For shock-loadings this effect is proportional to the length of vibrating (unfixed) cablesection. For shocks with a duration of up to 10-20 msec this effect is negligible. At the same time, for low frequency vibrations the triboelectric effect may have a critical influence on the vibration measurements. Therefore it is advised to:

1. Shorten the cablesections which are exposed to vibration and shock disturbances
2. shorten the cablesection between the last point attached to the vibrating object and the first stationary point
3. Attach the cable to the vibrating testobject without tension or sag, using clamps, mastic, etc. with 200-300 mm spacing and the first mounting point 30-50 mm away from the accelerometer (2-5 mm for AP19)
4. Prior to taking the measurements, determine (if possible) the effect of the triboelectricity by using 'background' data cables

Ground Loop Effects

Acceleration measurements, using piezo-electric transducers may cause serious problems if an electrical loop arises from improper grounding of a testobject and the matching equipment.

In this case the accelerometer outputsignal shows an additional voltage which may bring about large errors in low-acceleration measurements. To avoid this problem, it is essential that both the testobject with accelerometers on it and the measurement-equipment are grounded at a single point. Moreover grounding via the measurement-equipment would be preferable.

If test requirements are such that groundloops are to be expected, then AP14, AP18 or AP20 accelerometers should be used. Their designs provide for the electrical isolation between body and testobject. AP37, AP40 and AP51 have isolated mountingbases to avoid groundloop problems.

Zero-line Offset

The zero-line offset in piezo-electric accelerometers may be reflected by a constant bias-component, which will reset exponentially. Zero-line offset may occur due to cable-effects, unsuitable grounding of the equipment or poor accelerometer-design. The AP-series accelerometers feature a shear-design which makes them very insensitive to zero-line offsets.

Radiation Effects

AP-series of accelerometers are operationally capable of handling gamma-radiation exposures as high as 3,106 rad and for the neutron-influence up to 1,018 neutrons/cm². The latter would cause less than 5% changes in axial sensitivity and capacitance of the accelerometers.

Attachment of piezo-electric accelerometers

Accelerometer-mounting must be secure and not restricting the effective frequency- and amplitude-ranges. For screw-attachment of accelerometers the testobject must be provided with a M5-7H hole no less than 4 mm deep for Model AP15. Models AP21, AP22, AP37 - AP40, AP51 and AP57 need a M8-7H hole no less than 9 mm deep. For Model AP67, three M4-7H holes are required with a minimum depth of 6 mm and uniformly arranged on a circle of 30.2 mm diameter. Accelerometer AP38 requires a M4-7H hole with a minimum depth of 6 mm.

Deviation of perpendicularity of the threaded holes relative to the mounting surface is no more than 0.1 mm. The testobject mounting surface must have a roughness better than Ra 3.2 and non-flatness should be no greater than 0.05 mm.

Tightening-torque for AP15 is 0.8-1 Nm and 2.5-3.5 Nm for all other types.

Attaching accelerometers without screw-attachment may be achieved by means of epoxy adhesive.

CAUTION: To 'glue-mount' the triaxial AP21 and AP22 accelerometers, use only the surface which recesses 2 mm of the body having spanner-widths of 8 and 7 mm respectively. Do not use any of the other sides.

For adhesive attachment the mounting surface of the testobject must have a roughness no worse than Rz25, non-flatness is to be less than 0.05 mm.

Proper adhesives for mounting accelerometers are epoxy and cyanoacrylate, also adhesive tape or wax may be used under limited conditions.

Note that for adhesive attachment the accelerometer-body and mounting surface must be carefully degreased.

Dismounting adhesively attached accelerometers

Always try to remove the accelerometer with a sharp tool. Avoid stroking the accelerometer or clamping the side-surfaces of the transducer.